

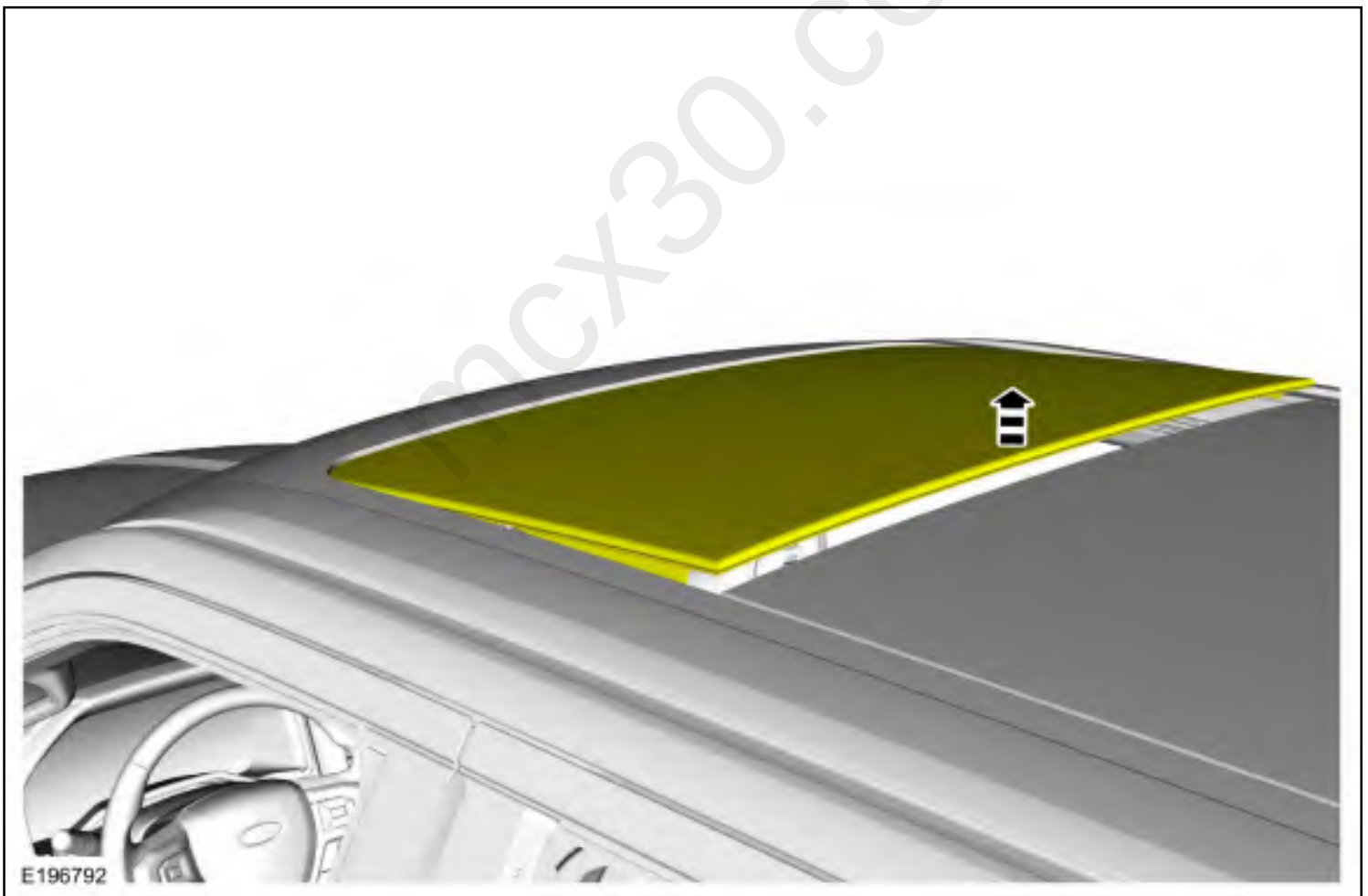
## Roof Opening Panel Glass

Base Part Number: Base Part Number: 50054

### Removal

**NOTE:** Removal steps in this procedure may contain installation details.

1. Vent the roof opening panel glass.

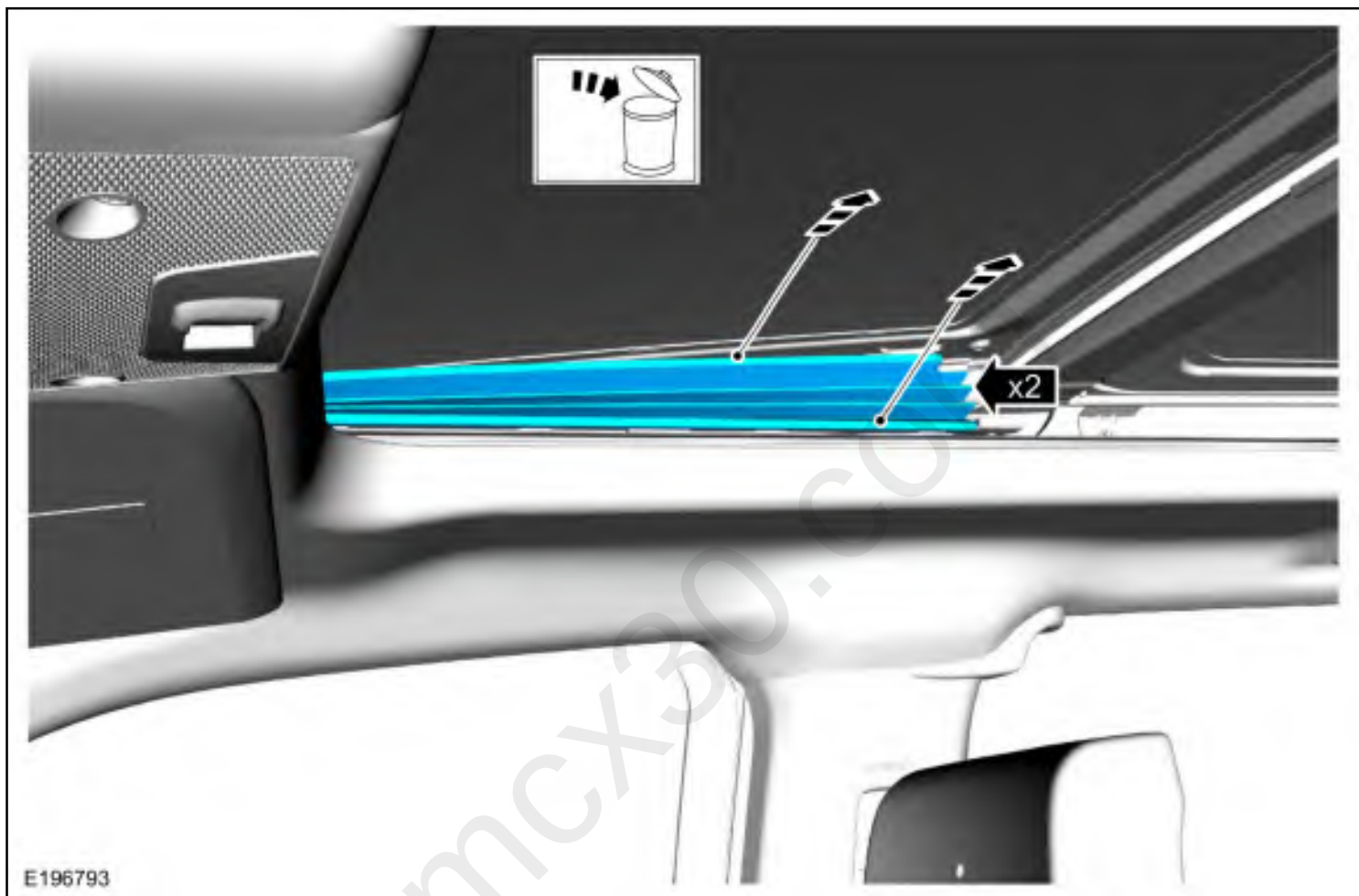


2. **NOTE:** During installation, make sure the blind is fully seated. An audible noise will be heard when

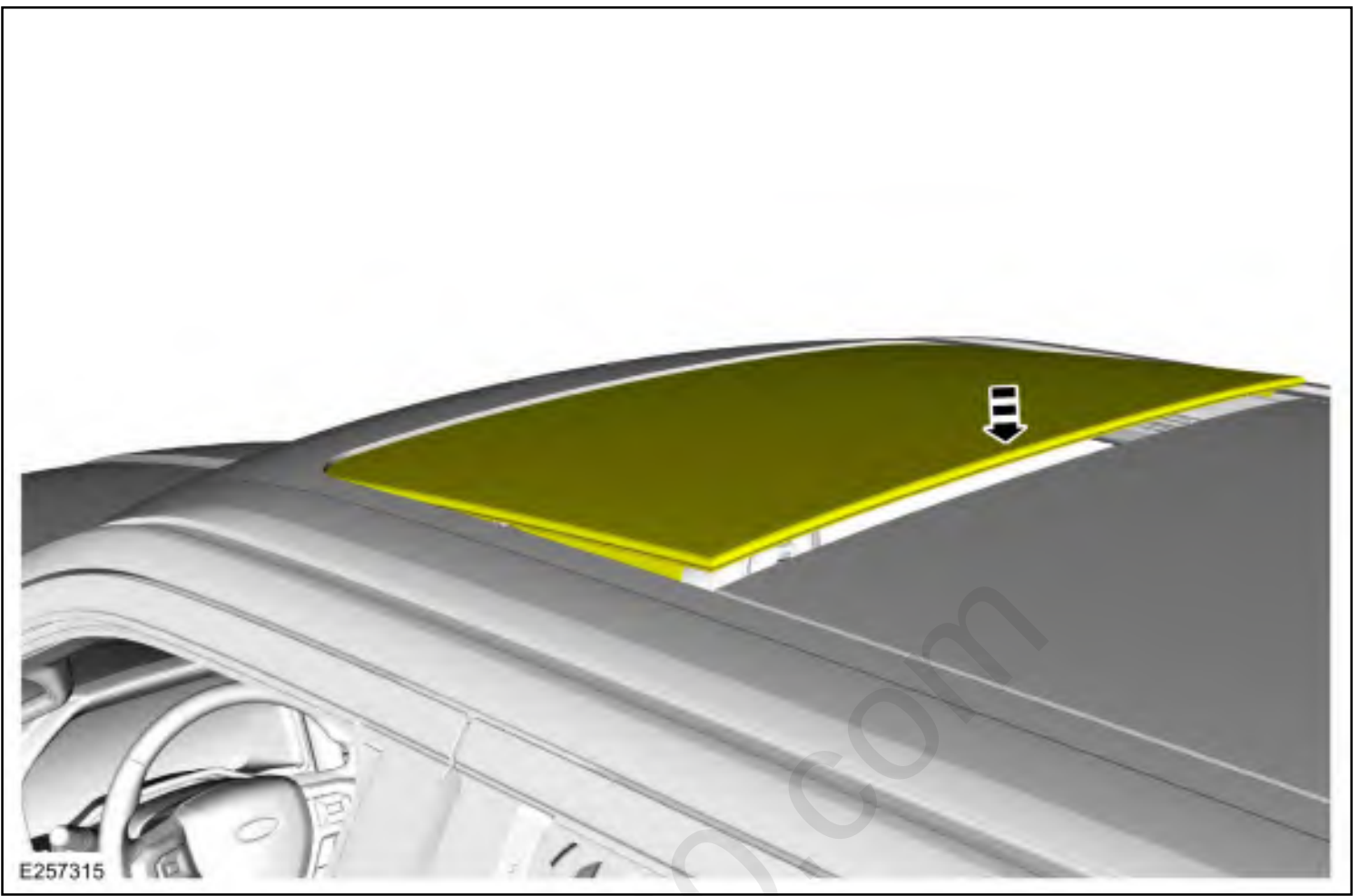
*the blind seats to the lower bracket.*

*RH side shown, LH side similar.*

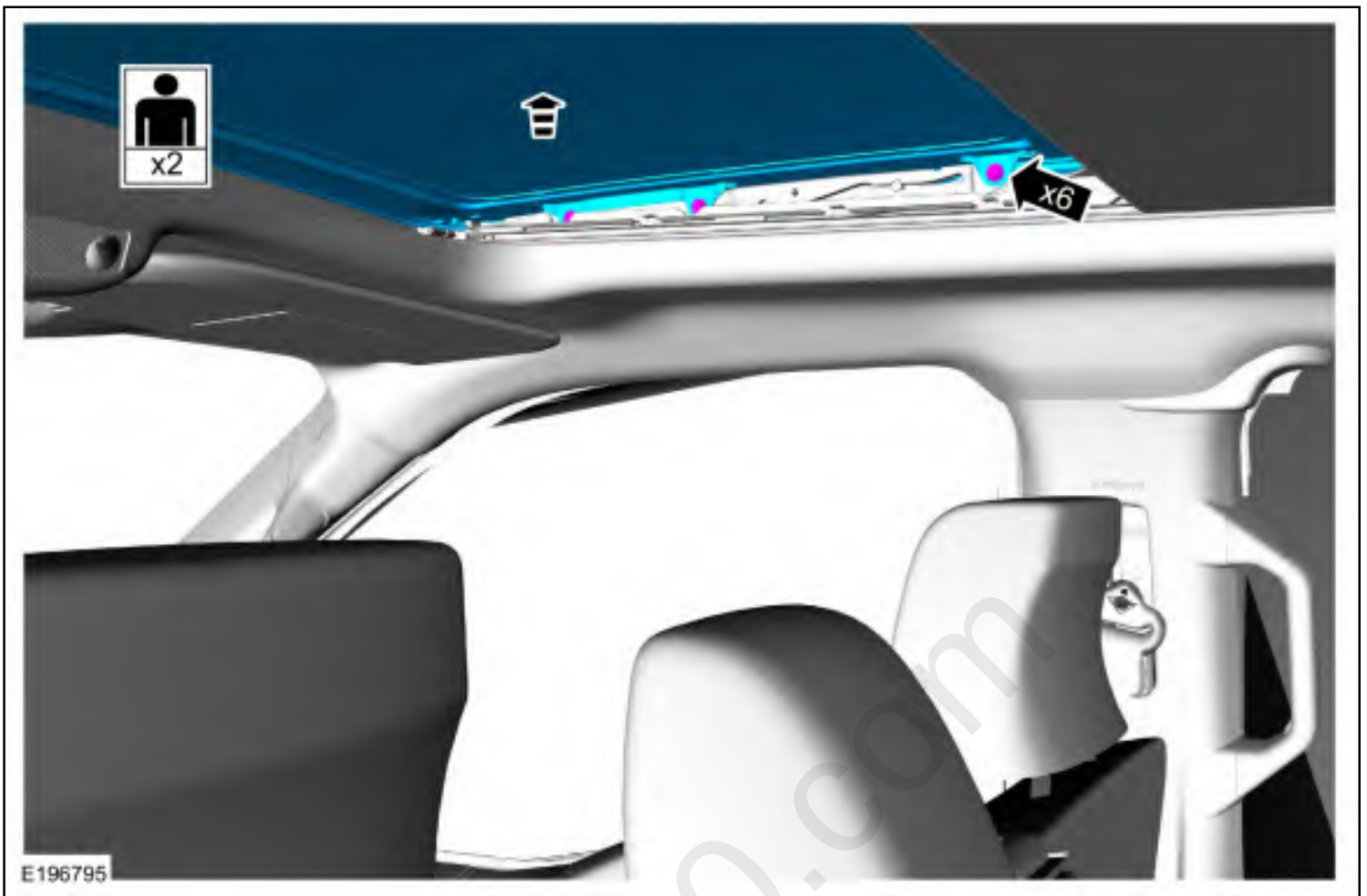
On both sides, remove the roof opening panel blind by pulling inward on the top and bottom of the roof opening panel blind and discard.



3. Close the roof opening panel glass.



4. Remove the bolts on both sides and with the aid of an assistant, remove the roof opening panel glass.  
*Torque: 35 lb.in (4 Nm)*



## Installation

1. To install, reverse the removal procedure.
2. Refer to: [Roof Opening Panel Alignment](#) (501-17B Roof Opening Panel - Vehicles With: Vista Roof Opening Panel, General Procedures).
3. Refer to: [Power Roof Opening Panel Initialization](#) (501-17B Roof Opening Panel - Vehicles With: Vista Roof Opening Panel, General Procedures).